



# OFF THE ROAD

## PRE-SHIFT INSPECTION



### IMPROVE SAFETY - INCREASE PRODUCTIVITY - REDUCE DOWNTIME

**OFF-THE-ROAD TIRES AND RIMS/WHEELS** should be inspected by operators or tire service personnel *before every shift*. Such inspections should be done in conjunction with a tire preventative maintenance program and software such as TreadStat™. Identifying and reporting abnormal tire and rim/wheel conditions increases safety, improves productivity and reduces downtime.

#### AREAS / CONDITIONS TO INSPECT

Report tire and rim/wheel damage to your supervisor immediately. Do not use a potentially unsafe tire or rim/wheel.

#### VRQP E-4 EARTHMOVER

#### TREAD & SHOULDER

- Irregular wear or flat spots
- Cuts down to steel or casing cord
- Embedded rocks or objects
- Cut induced detachments
- Wear out or worn through belts
- Bulges or separations from belt
- Torn lugs or deep cracks
- Repairs that may be failing

#### SIDEWALL

- Repairs that are failing
- Oil leaks from vehicle will cause rubber degradation
- Bent, damaged, or missing rock ejectors
- Growing cuts, snags, splits or cracks
- Bulges or separations
- Rocks or other foreign objects stuck between duals

#### INFLATION

- Low air pressure (5+ PSI)
- Hot air pressure (15+ PSI) over recommended
- Never bleed a hot tire



#### BEADS

- Cracks, splits, leaks or breaks
- Bulges or separations
- Visible burned rubber or smell
- Excessive erosion behind the flange

#### VALVE

- Loose or damaged valve stem
- Leaking valve core
- Missing valve caps

#### WHEEL & RIM

- Rust or corrosion of components
- Fatigue / stress cracks in the flange
- Damage to the flange
- Cracks in rim base
- Liquid additive leakage
- Missing or broken lug nuts and studs
- Broken welds

#### RECOMMENDED

- Wash or wipe off fuel, oil, and grease from all tire areas (causes degradation)
- Stencil the recommended cold and hot air pressures on equipment
- Air pressures should be checked daily, if possible

OFF THE ROAD TIRES  
Commercial.Bridgestone.com



**TREADSTAT™**  
TIRE AND RIM MANAGEMENT SOLUTION