



# OFF THE ROAD

## PRE-SHIFT INSPECTION



### IMPROVE SAFETY - INCREASE PRODUCTIVITY - REDUCE DOWNTIME

OFF-THE-ROAD TIRES AND RIMS/WHEELS should be inspected by operators or tire service personnel *before every shift*. Such inspections should be done in conjunction with a tire preventative maintenance program and software such as TreadStat™. Identifying and reporting abnormal tire and rim/wheel conditions increases safety, improves productivity and reduces downtime.

#### AREAS / CONDITIONS TO INSPECT

Report tire and rim/wheel damage to your supervisor immediately. Do not use a potentially unsafe tire or rim/wheel.

#### VRQP E-4 EARTHMOVER

#### TREAD & SHOULDER

Irregular wear or flat spots  
Cuts down to steel or casing cord  
Embedded rocks or objects  
Cut induced detachments  
Wear out or worn through belts  
Bulges or separations from belt  
Torn lugs or deep cracks  
Repairs that may be failing

#### SIDEWALL

Repairs that are failing  
Oil leaks from vehicle  
will cause rubber degradation  
Bent, damaged, or missing  
rock ejectors  
Growing cuts, snags, splits  
or cracks  
Bulges or separations  
Rocks or other foreign objects  
stuck between duals

#### INFLATION

Low air pressure (5+ PSI)  
Hot air pressure (15+ PSI)  
over recommended  
Never bleed a hot tire



#### BEADS

Cracks, splits, leaks or breaks  
Bulges or separations  
Visible burned rubber or smell  
Excessive erosion behind the flange

#### VALVE

Loose or damaged valve stem  
Leaking valve core  
Missing valve caps

#### WHEEL & RIM

Rust or corrosion of components  
Fatigue / stress cracks in the flange  
Damage to the flange  
Cracks in rim base  
Liquid additive leakage  
Missing or broken lug nuts and studs  
Broken welds

#### RECOMMENDED

Wash or wipe off fuel, oil, and grease  
from all tire areas (causes degradation)  
Stencil the recommended cold and  
hot air pressures on equipment  
Air pressures should be  
checked daily, if possible

OFF THE ROAD TIRES  
[Commercial.Bridgestone.com](http://Commercial.Bridgestone.com)



**TREADSTAT™**  
TIRE AND RIM MANAGEMENT SOLUTION